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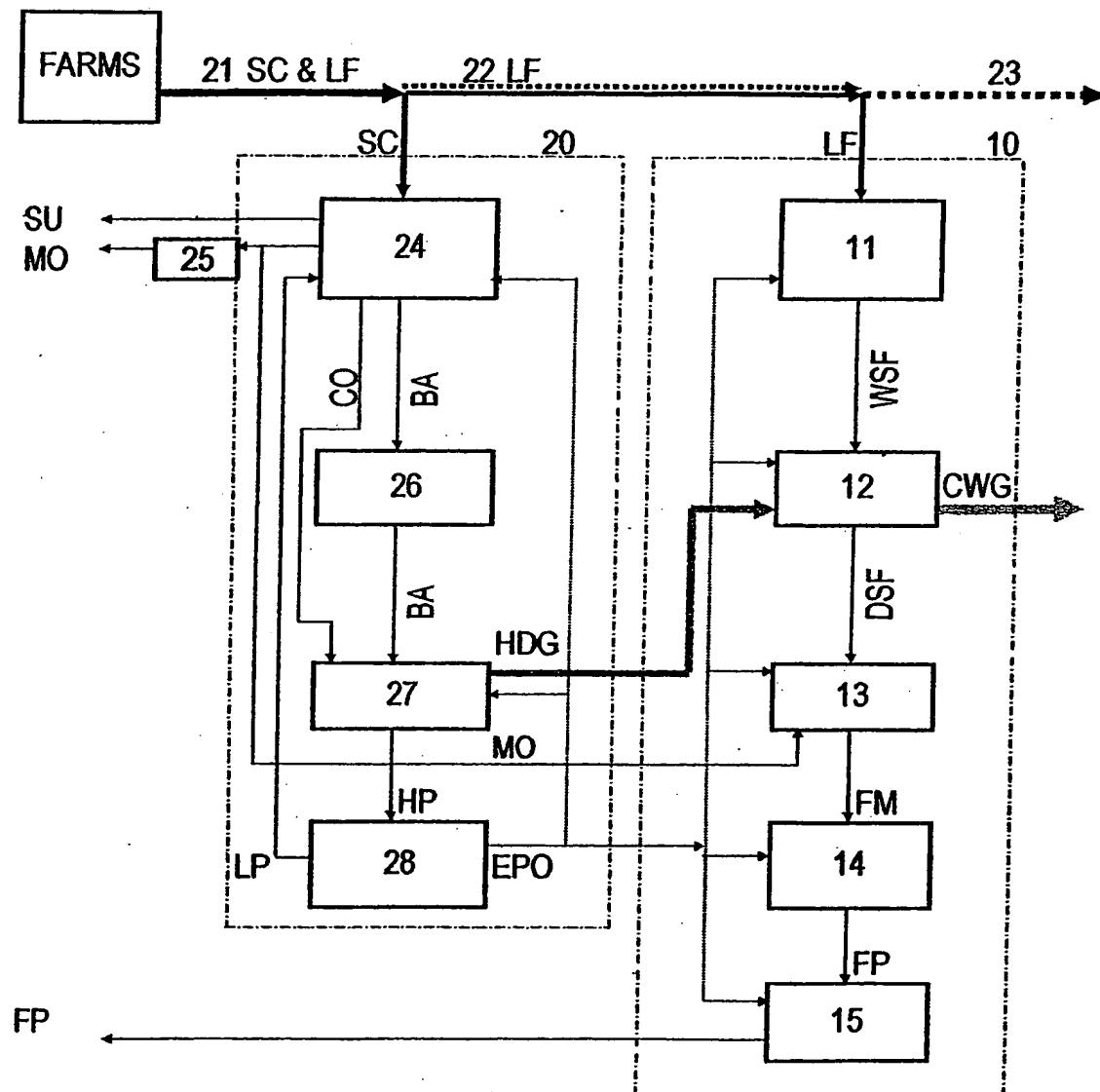
SYNERGISTIC CO-LOCATION OF PROCESS PLANTS
SYSTEMS DIAGRAM -
SUGAR CANE CRUSHING SEASON

FIGURE 1

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SYNERGISTIC CO-LOCATION OF PROCESS PLANTS
SYSTEMS DIAGRAM -
SUGAR CANE NON-CRUSHING SEASON

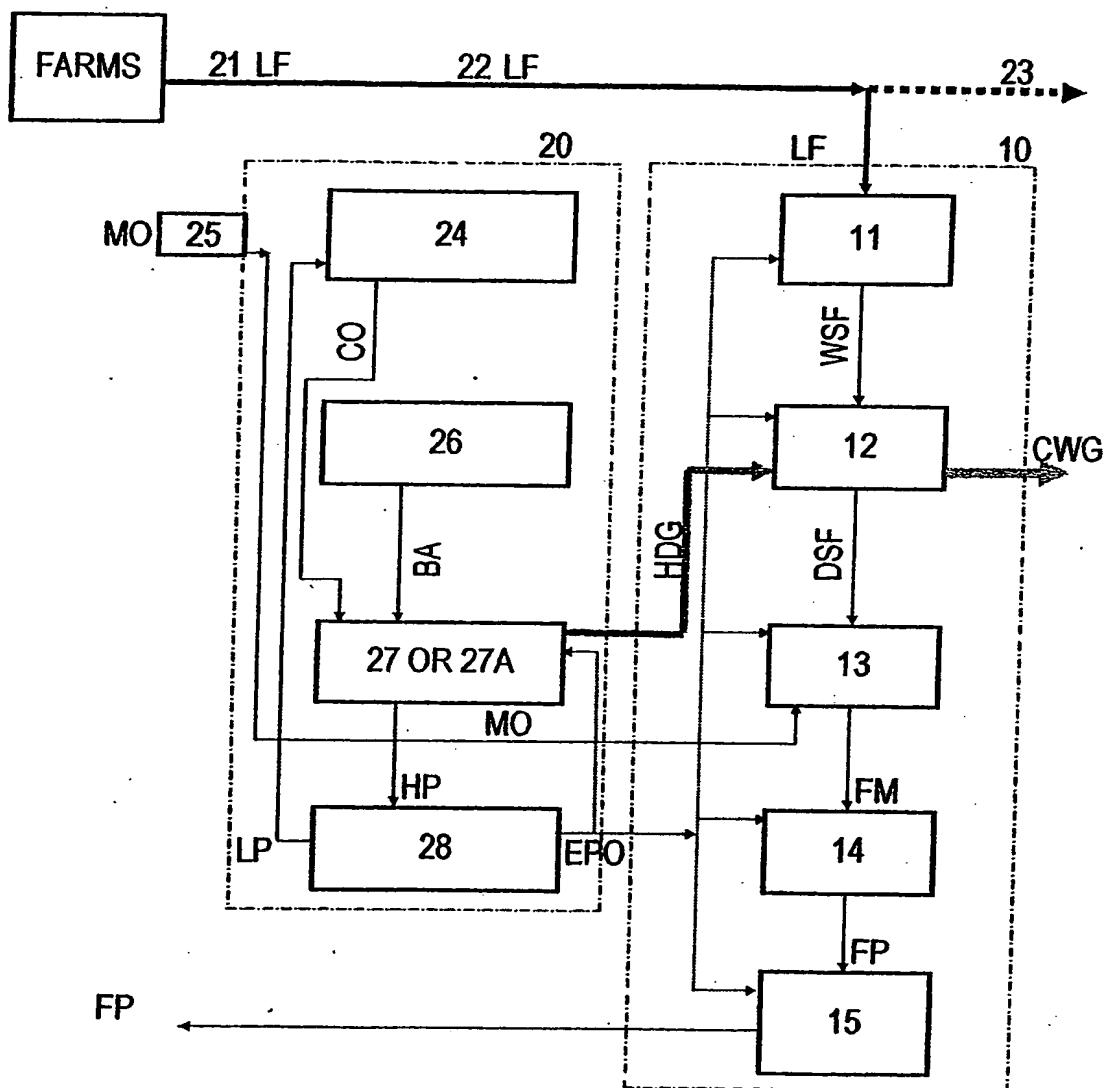


FIGURE 2

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SYNERGISTIC CO-LOCATION OF PROCESS PLANTS
FEED MILL SYSTEM DIAGRAM
SHREDDER AND OPTIONAL JUICE EXTRACTION AND
CONCENTRATION PLANT SUBSYSTEMS

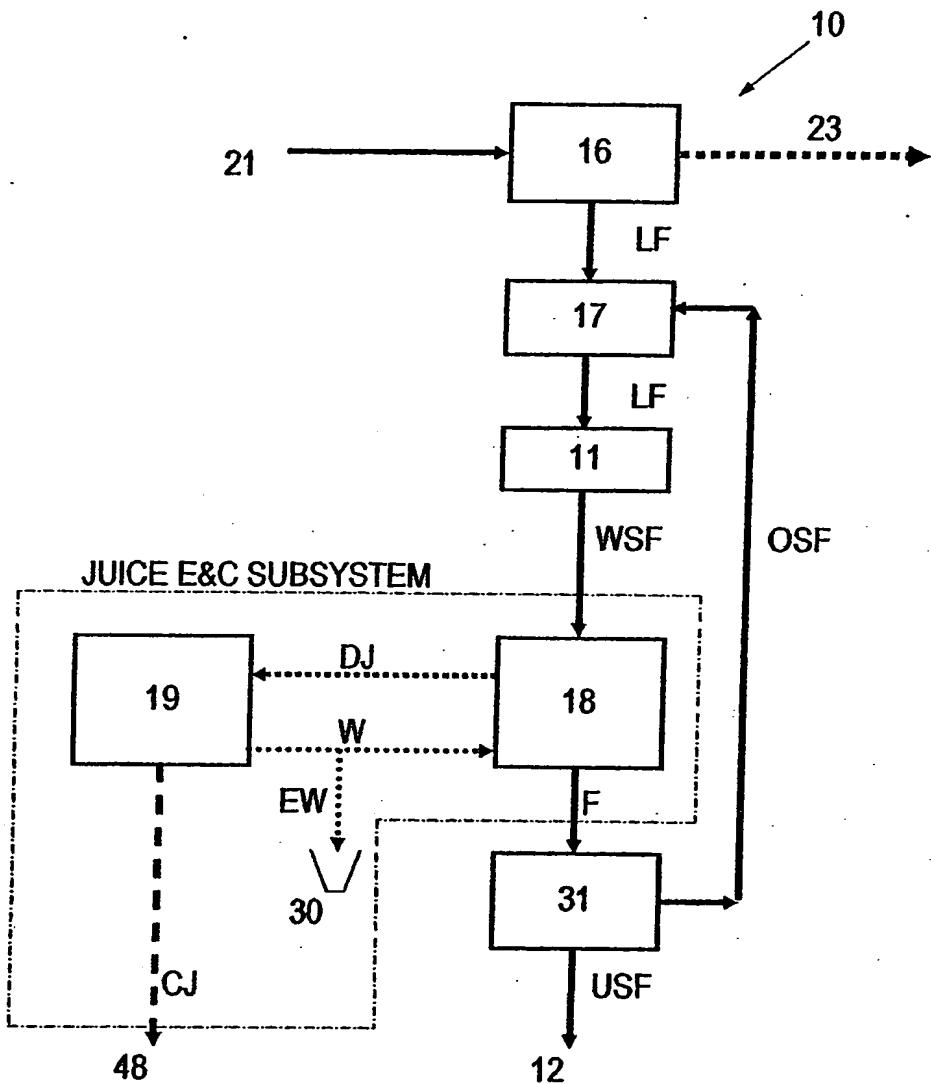


FIGURE 3

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SYNERGISTIC CO-LOCATION OF PROCESS PLANTS
FEED MILL SYSTEM DIAGRAM
DRYING PLANT AND OPTIONAL SIZE SEPARATION AND DEGRITTING
PLANT SUBSYSTEMS

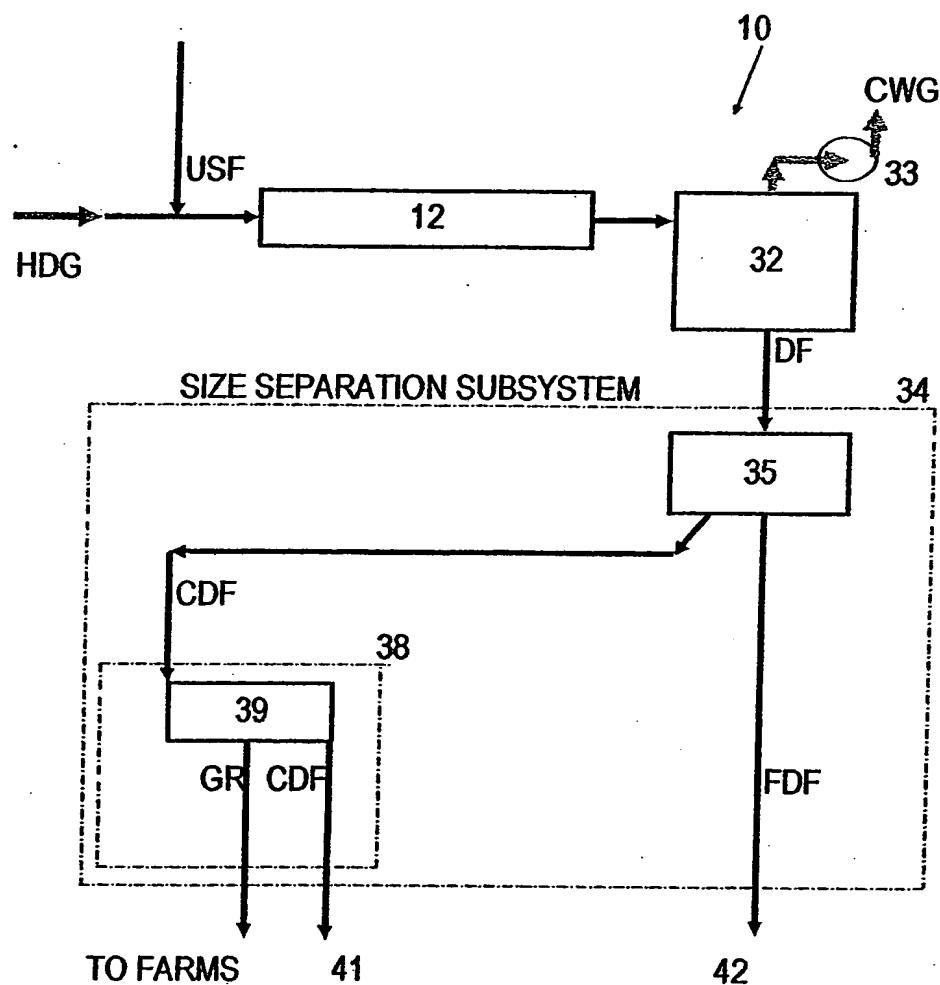


FIGURE 4

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SYNERGISTIC CO-LOCATION OF PROCESS PLANTS
 FEED MILL SYSTEM DIAGRAM
 CONTINUOUS MIXING /OPTIONAL BATCH MIXING SUBSYSTEMS

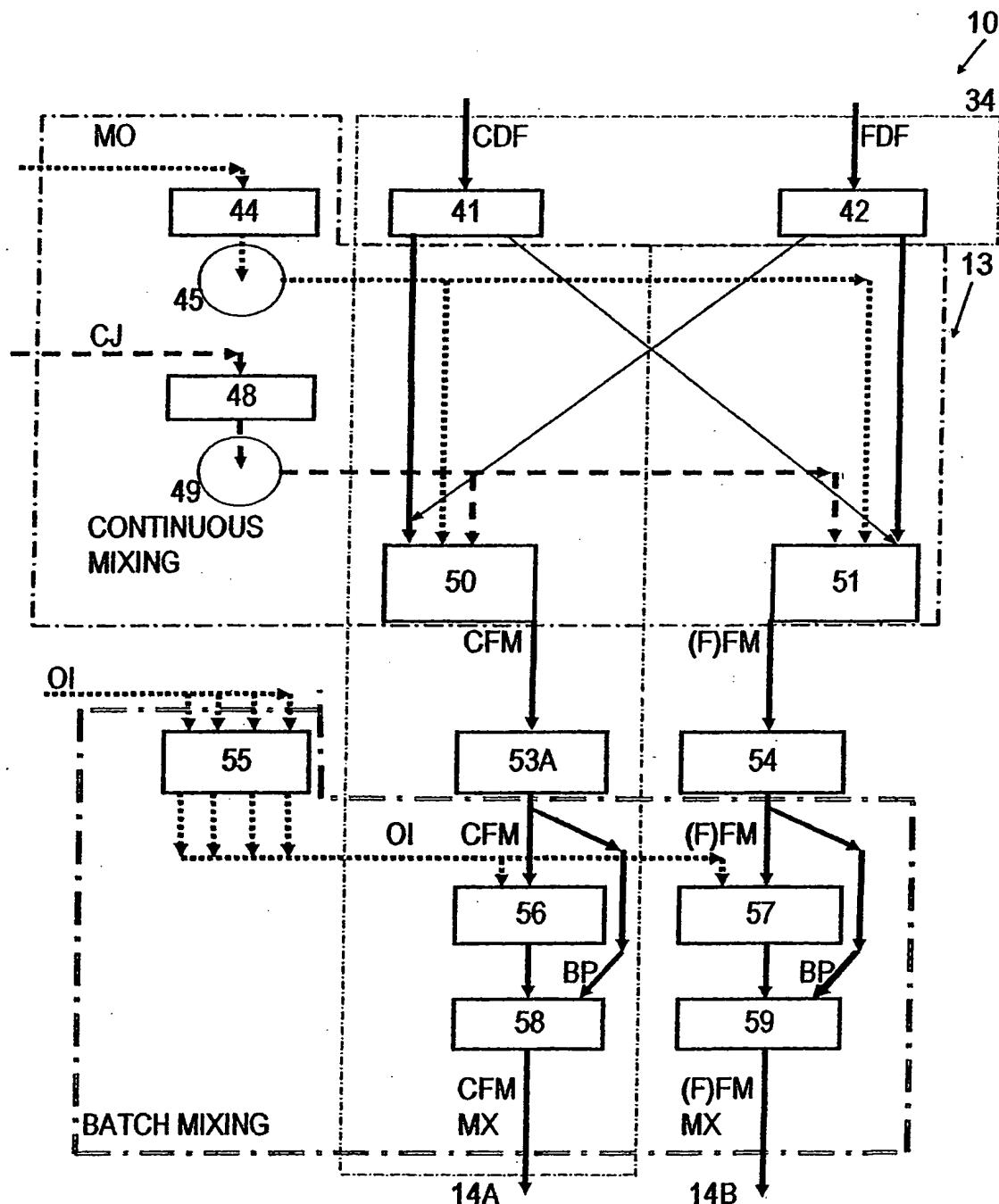


FIGURE 5

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SYNERGISTIC CO-LOCATION OF PROCESS PLANTS
FEED MILL SYSTEM DIAGRAM
PELLET MILL SUBSYSTEMS

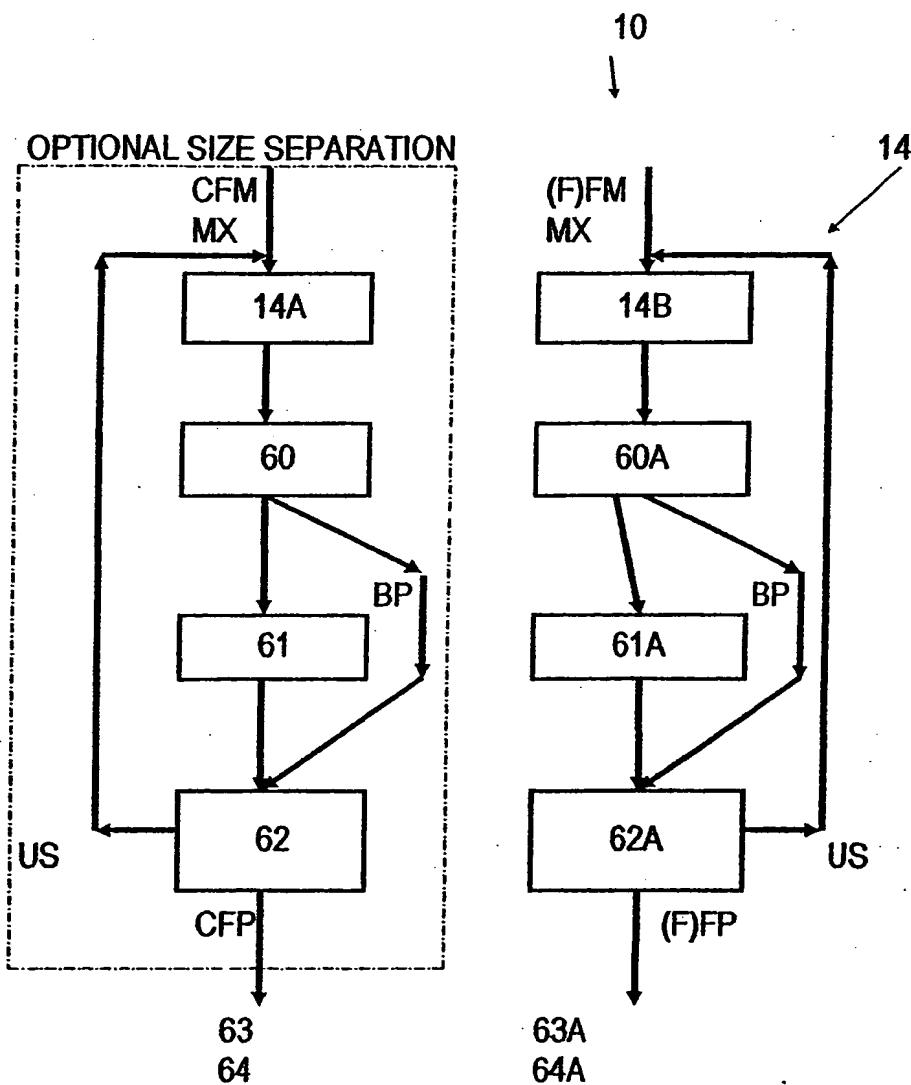


FIGURE 6

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SYNERGISTIC CO-LOCATION OF PROCESS PLANTS
FEED MILL SYSTEM DIAGRAM
OUTLOADING AND BAGGING PLANT SUBSYSTEMS

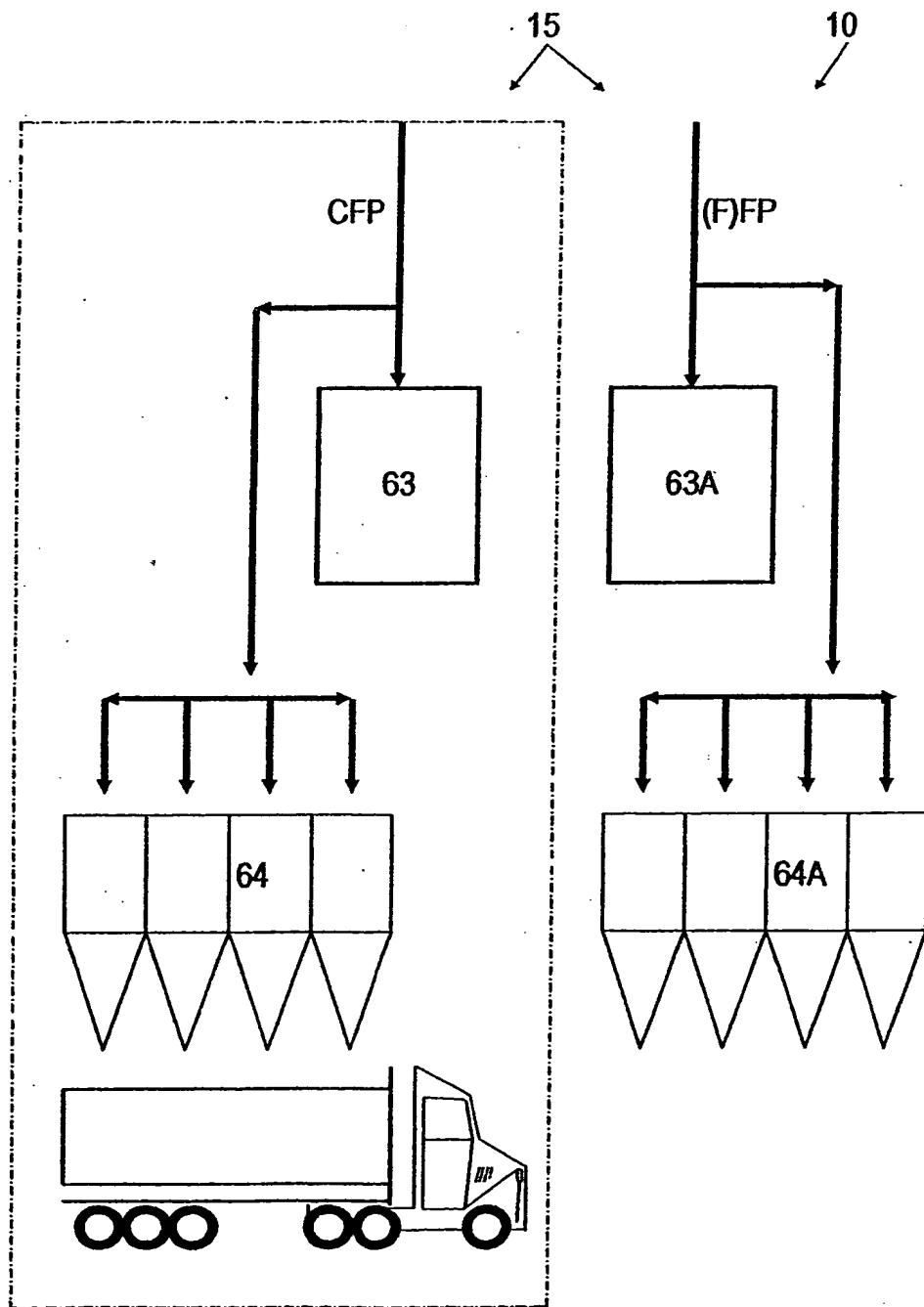


FIGURE 7

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SYNERGISTIC CO-LOCATION OF PROCESS PLANTS SYSTEMS DIAGRAM BASIC SYSTEM WITH FURNACE

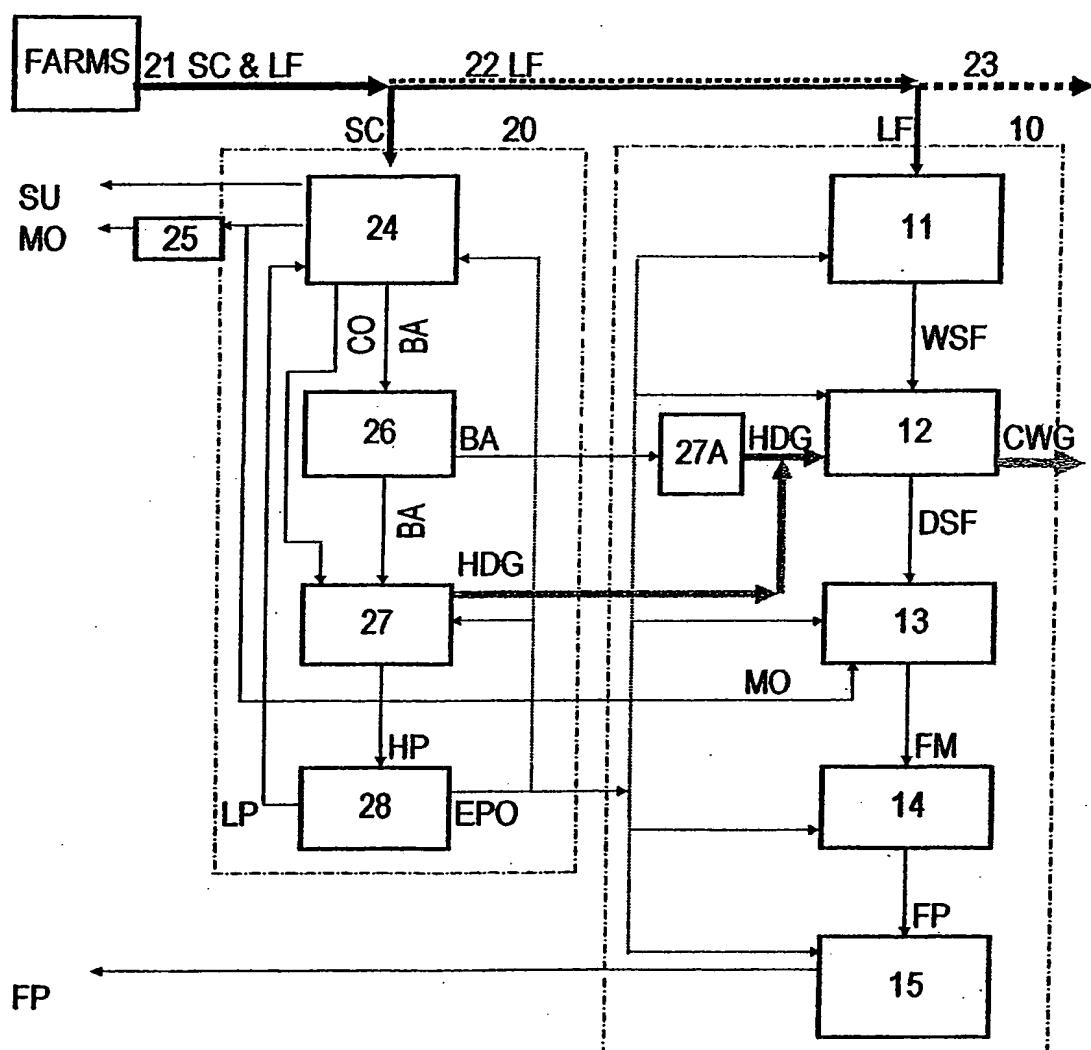


FIGURE 8

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SYNERGISTIC CO-LOCATION OF PROCESS PLANTS SYSTEMS
DIAGRAM
BASIC SYSTEM FOR BALED HAY

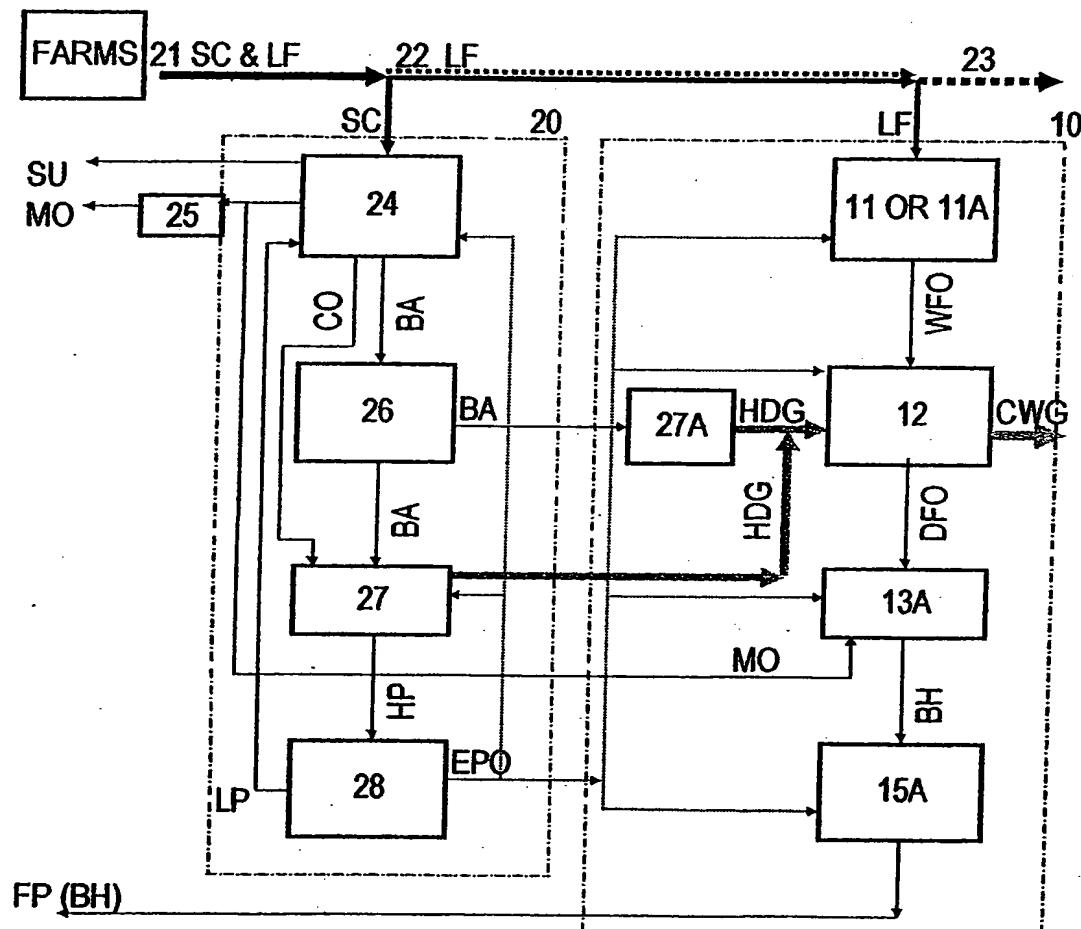


FIGURE 9